

AM-927

OSA = 5578-63

24 October 1963

P. O. Box 2605
Buffalo 26, New York

14226

Amendment No. 1

25X1A

TO:

SUBJECT: Contract HF-K-8275

Dear Joe:

Since the issuance of the subject contract, system changes have been made that required changes in hardware.

The definition of the Vehicle Hardware System as supplied today is shown on the attached Schedule 'A'. New prices are shown on those items that have been changed or added. The new price is \$8,877.50 per system - total contract (7 systems) - \$62,142.50. The original price was \$8,348.60 per system - total contract (7 systems) - \$58,140.80. *Amendment \$58,510.20*

In addition to the hardware supplied as shown on Schedule 'A', fourteen (14) High Pressure Oxygen Cylinders, DN 225 00-1, from the contract were obsoleted, due to changes in the system operating pressure and oxygen volume requirements. The cost of this change is \$9,719.50 (fourteen (14) cylinders @ \$694.25 each) additional.

These cylinders were forwarded to the depot as contract residue as we discussed last week. A copy of our Shipper No. DN-227 showing this shipment is enclosed.

Very truly yours,

25X1A

p

Encl. (4)

*62,142.50 + 70.00 shipping
58,510.20 includes shipping
3,632.30*

*\$ 62,212.50
58,510.20*

3,702.30

+ 9,719.50

Total \$13,421.80

Price

Contract No. HF-K-8275Work Order No. 0215XSCHEDULE AVEHICLE HARDWARE

		<u>Part Number</u>	<u>Selling Price Each</u>	<u>Qty/ System</u>	<u>Selling Price System</u>
1.1	Oxygen Control Panel Assy	DN 203 50-3	\$1,221.43	1	\$1,221.43
1.2	Disconnect Assembly - Suit Ventilation	DN 208 00-7	680.59	1	680.59
1.3	Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4	Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5	Valve Assembly Filler	DN 215 00-3	145.64	2	291.28
1.6	Disconnect Assembly Oxygen, Dual	DN 218 00-3	931.63	1	931.63
1.7	Gage, Dual High Pressure	DN 222 02-9	615.00	1	615.00
1.8	Pressure Reducer & Oxygen Cylinder Assembly	DN 240 00-7	2,003.60	2	4,187.20

Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

Contract No. HF-K-8275

Work Order No. 0215X

SCHEDULE A (Continued)

VEHICLE HARDWARE

		<u>Part Number</u>	<u>Selling Price Each</u>	<u>Qty/ System</u>	<u>Selling Price System</u>
1.8.1	Valve Assembly Self-Checking	DN 213 00-5	\$ 207.71	2	\$ 415.42 *
1.8.2	Cylinder, High Pressure	DN 225 20-1	594.19	2	1,188.38 *
1.8.3	Pressure Reducer Assembly	DN 229 00-5	1,179.83	2	2,359.68 *
1.8.4	Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5	Clamp	DN 229 29-7	20.82	2	41.64 *
1.9	Valve Assembly Suit	DN 305 00-1	OBSOLETE - NO LONGER USED		
1.10	Switch, High Pressure	DN 601 03-3	272.95	2	545.90
1.11	Pressure Reducer Wrench	DN 229 00-3T	67.38	2	134.76
1.12	Vent Plug	DN 208 40-1	40.84	1	40.84
TOTAL SYSTEM PRICE					\$8,877.50

* Prices noted are Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2
Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

MATERIAL INSPECTION AND
RECEIVING REPORT - DOMESTIC
DD FORM 250
(MODIFIED)

Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

DN 227

INVOICE NO.

TERMS

Nº ~~XXXXXX~~

SALES ORDER NO. 0215X

SHIP
TO

SAN BERNADINO, CALIFORNIA

STATINTL

IN CARE OF:

STATINTL

SOLD
TO

STATINTL

SHIPPED FROM

P. O. Box 2605, Buffalo 26, New York

SHIPPED

10-18A63

B/L OR REGISTRATION NO.

CAR NO.

ROUTING

AIR EXPRESS

CAR SEAL NO.

CONTRACT
ITEM NO.STOCK AND/OR PART NO. AND DESCRIPTION OF ARTICLES
(INDICATE NO. OF SHIPPING CONTAINERS, TYPE OF
SHIPPING CONTAINER, SHIPPING CONTAINER NUMBER)UNIT
OF
MEAS.QUANTITY
SHIPPEDQUANTITY
RECEIVEDUNIT
COSTTOTAL
COST

DN 225 00-5 HIGH PRESSURE CYLINDERS
S/N's 22, 28, 32, 47, 48, 49, 54, 55
59, 61, 63, 67, 73, 75

EA

14

NOTE: These cylinders are residue from the
subject contract being replaced by
Cylinder, P/N DN 225 20-1.

Authority for shipment given by
J.Price, October 17th, 1963.

PLEASE SIGN AND RETURN TWO COPIES

OFFICE ADMINISTERING CONTRACT

INSPECTION OFFICE

CREDIT VOUCHER OR FILE NO.

ACCOUNTABLE OFFICE WHERE DIFFERENT

SHIPMENT NO. ON CONTRACT

APPROPRIATION

A. PARTIAL

B. FINAL

ARTICLES LISTED HEREIN WERE RECEIVED IN APPARENT GOOD CONDITION
EXCEPT AS NOTED

INVOICE ROUTING

DATE

IN CHECKER

CLASS CODE

ACCT. NO. STORES ACCT.

CREDIT VOUCHER OR I.R. NO.

STATINTL

I CERTIFY THAT THE ITEMS LISTED HEREIN HAVE BEEN INSPECTED BY ME
OR UNDER MY SUPERVISION, THEY CONFORM TO CONTRACT AND HAVE BEEN
ACCEPTED, EXCEPT WHERE

I CERTIFY THAT I HAVE RECEIVED AND/OR ACCEPTED THE ARTICLE SHOWN HEREIN
FOR USE ON CONTRACT NO. EXCEPT AS NOTED

10-18-63

Approved For Release 2002/06/11 : CIA-RDP67B00820R000200130008-2

DATE

REPRESENTATIVE

(TYPED NAME OF INSPECTOR)

657
175W 222
OSA 2374-62

AM 551

November 26, 1962

P. O. Box 2605
Buffalo 26, New York

STATINTL

SUBJECT: Contract HF-K-8275

Dear Joe:

In order to bring your records up-to-date with the latest engineering changes, it is requested that the subject contract be amended as follows:

- (a) Change P/N DN 203 00-1, Panel, to DN 203 50-1
- (b) Under the Reducer and Cylinder Assembly, P/N DN 240 00-1 make the following changes:
 - (1) Change P/N DN 229 00-1 to DN 229 00-3
 - (2) Add subassembly (1 each) P/N DN 229 00-3T, Wrench
- (c) Add the following item to the contract:
One (1) each - P/N DN 204 10-1 Arming Cable.

Any changes to our fixed price on this contract will be forwarded as soon as finalized and approved.

If you desire any further information, please do not hesitate to call.

Very truly yours,

STATINTL

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File
Firewall (New folder)
HF-K-8275
Proposal Sect
July 27, 1962
JWL
X
Amend # 8
see H
EC-8250
STATINTL
STATINTL

STATINTL

TO:

SUBJECT: Cost Proposal to Equip and Support Five Vehicles
and Ten People - dated June 5, 1962

REF: Item 1 - Vehicle Hardware
Item 2 - Full Pressure Suit
Item 7 - Indoctrination Program

Item 1 - Vehicle Hardware

A fixed price contract for seven (7) systems of this item (Total Price \$58,440.20) is acceptable as noted on Schedule A attached.

Item 1.9 - Valve Assembly Suit - DN 305 00-1, has been obsoleted and is incorporated in Item 1.2 - Disconnect Assembly DN 208 00-5. This resulted in a price reduction of \$96.82 per system.

Items 1.1 and 1.8 are priced to the current configuration. These prices will change when the final configuration using hard seats on the "on-off valve", and the high pressure reducer is completed.

Shipping costs to are estimated to be \$10.00 via Rail Express per system.

Delivery would start in six (6) months at the rate of two (2) systems per month.

Item 2 - Full Pressure Suit

Upon receipt of audit from will be approached for a revised price.

X
for complete cost breakdown on vehicle hardware see APPENDIX I to the Restatement of Work attached to Amendment No. 8 to Contract EC-8250

STATINTL

[Redacted]

July 27, 1962

Cost Proposal to Equip and Support
Five Vehicles and Ten People -
Dated June 5, 1962

Item 7 - Indoctrination Program

The indoctrination program has been established as outlined in the Training Manual enclosed, to familiarize using personnel with the environmental control equipment both system and personal.

It is also used to obtain actual oxygen consumption data by the using types under simulated profile altitude conditions. In addition, emergency conditions are simulated.

The conditions which we will subject the user will be the only occasion where he will experience long duration cockpit time, in his full pressure suit prior to actual use. This test can highlight any adverse pressure points or other suit fit problems early enough, thereby preventing costly delays in the future.

I hope the above is satisfactory. We will be in touch with you on any changes that may develop.

STATINTL

[Redacted]

[Redacted]

STATINTL

p

Enc.

cc:

[Redacted]

STATINTL

500044
000-3784
COPY 1 OF 1

SCHEDULE A

VEHICLE HARDWARE

	<u>Part Number</u>	<u>Selling Price Each</u>	<u>Quantity/ System</u>	<u>Selling Price System</u>
1.1 /ea, Oxygen Control Panel Assembly,	DN 203 00-1 *	\$ 1,215.63	1	\$1,215.63
1.2 /ea, Disconnect Assembly Suit Ventilation	DN 208 00-5	524.66	1	572.08
1.3 /ea, Bracket, Support, Vent Disconnect	DN 208 25-1	53.07	1	53.07
1.4 2ea, Indicator, Oxygen Overboard	DN 214 00-1	87.90	2	175.80
1.5 2ea, Valve Assembly Filler	DN 215 00-1	145.64	2	291.28
1.6 /ea, Disconnect Assembly, Oxygen, Dual	DN 218 00-1	931.63	1	931.63
1.7 /ea, Gage, Dual High Pressure (0-2000)	DN 222 02-1	590.81	1	590.81
1.8 2ea, Pressure Reducer & O ₂ Cylinder Assembly	DN 240 00-1 *	1,952.99	2	3,905.98

SCHEDULE A (Continued)

VEHICLE HARDWARE

	<u>Part Number</u>	<u>Selling Price Each</u>	<u>Quantity/ System</u>	<u>Selling Price System</u>
1.8.1 ^{2^{ea}} Valve Assembly Self Checking	DN 213 00-1	\$ 185.76	2	\$ 371.52 *
1.8.2 ^{2^{ea}} Cylinder, High Pressure	DN 225 00-1	694.25	2	1,388.50 *
1.8.3 ^{2^{ea}} Pressure Reducer Assembly	DN 229 00-1	964.19	2	1,928.38 *
1.8.4 ^{2^{ea}} Bracket, Support Pressure Reducer	DN 229 28-7	49.41	2	98.82 *
1.8.5 ^{2^{ea}} Clamp	DN 229 29-7	20.82	2	41.64 *
1.9 ¹ Valve Assembly Suit Deleted	DN 305 00-1	OBSOLETE - NO LONGER USED		
1.10 ^{2^{ea}} Switch, High Pressure	DN 601 03-1	306.16	2	612.32
				<u>\$ 8,348.60</u>

* Prices Noted Are Included In 1.8 Pressure Reducer & O₂ Cylinder Assembly

* Prices based on current configuration and is subject to change when final configuration using hard seats on "on-off valve" and high pressure reducer is completed. Any adjustment in price shall be subject to negotiation.